

PRESS SPECIFICATION

PRESS CAPACITY	-	400 TONS $\frac{1}{2}$ " FROM B.D.C.
SUSPENSION	-	4 POINT
STROKE	-	16 INS. (406 m/m)
S.P.M.	-	16
MAXIMUM SHUT HEIGHT (S.D.A.U.)	-	32 INS. (813 m/m)
ADJUSTMENT (MOTORISED)	-	24 INS. (610 m/m)
SLIDE L-R	-	108 INS. (2743 m/m)
SLIDE F-B	-	60 INS. (1524 m/m)
BOLSTER L-R	-	108 INS. (2743 m/m)
BOLSTER F-B	-	64 INS. (1626 m/m)
BOLSTER THICKNESS	-	$7\frac{1}{2}$ " (190 m/m)
BOLSTER LINE TO FLOOR	-	$31\frac{1}{2}$ INS. (800 m/m)
TOP DRIVE WITH W. & M. FRICTION AIR OPERATED MULTI-PLATE CLUTCH		
DIE CUSHIONS	-	2
CUSHION CAPACITY (TOTAL)	-	100 TONS @ 100 P.S.I.
CUSHION STROKE	-	8 INS. (203 m/m)
CUSHION PLATEN L-R	-	$96\frac{1}{2}$ INS. (2450 m/m)
CUSHION PLATEN F-B	-	46 INS. (1168 m/m)
MAXIMUM HEIGHT ABOVE FLOOR	-	21 FT. 0 INS. (6400 m/m)