

CNC Horiz. Boring Mill, Floor Type
SCHIESS-Aschersleben, model FB-P 360/1250



Serial No. 70140001; Year of Mfg. 1999

Ram Diam. 360 mm

Spindle Diam.

Travels:

X= Horiz. Column Travel 12.000 mm

Y= Travel of Headstock Travel 4.500 mm

W= Ram Travel 1.250 mm

C= Head Swivel 0-360 degrees

Spindle Speeds, max 2.000 RPM

Spindle Power 70 KW

Rotary Table, dimensions: 2750 x 3250 mm

V= Table Travel 2.000 mm

B= Table Rotation 0-360 degrees

Table Load 50 Ton

Equipped with:

- Automatic Head Change, manual travel
- Coolant Attachment IKZ, 60 bar
- Chip conveyor
- Telescope Bedway covers
- Siemens Sinumerik 840C
- Straight Milling Head (SK 50)
- 90 degree Angle Milling Head
- 90 degree Head (SK 50 and SK30)
- 90 degree Head (SK 50 and SK 40)
- 90 degree Head (SK 50 to SK50)
- Adopter Head for Angle Heads (SK 30, 40 and 50)
- Extension Head, Length 520 mm

Dimensions of floorplates:

5000 x 9000mm

T-slots width = 28mm

Center distance = 250mm
